For measuring drawbar retention force on steep taper (SK-ISO) spindles

Measuring bars, complete sets, and base units for measuring drawbar force on a Steep Taper (SK) ISO standard spindle.

Steep Taper (ISO) Complete Sets (462.A30)

ISO Taper	Part Number
Steep Taper (ISO) 10	461.310.A10.000
Steep Taper (ISO) 20	461.310.A20.000
Steep Taper (ISO) 25	461.310.A25.000

Steep Taper (ISO) Wired Force Measuring Bars (462.A20)

ISO Taper	Part Number
Steep Taper (ISO) 10	461.200.A10.000
Steep Taper (ISO) 15	461.200.A15.000
Steep Taper (ISO) 20	461.200.A20.000
Steep Taper (ISO) 25	461.200.A25.000

Tel 815 962-5600 | Fax 815 962-4600
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304 North Main Street | Suite 104 | Rockford, IL 61101 USA

Displays (461.100)

The display is universal and can be used on multiple ForceCheck adapters.

	Part Number
ForceCheck Wired Display	461.100.000.000
ForceCheck Wireless Display	461.110.000.000

Base Sets (461.300)

Sets include display readout unit, connecting cable for wired unit, and carrying case. Measuring bars, adapters, and other accessories are ordered separately.

	Part Number
ForceCheck Base Set	461.310.000.000
ForceCheck Wireless Base Set	461.320.000.000

ForceCheck Drawbar Force Carrying Cases (461.400)

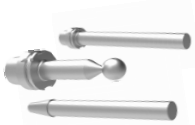
Depending on what gauges you need to keep together, TAC Rockford offers various carrying case configurations.

	Part Number
ForceCheck HSK100 2 Measuring Bar Carrying Case	461.415.190.000
ForceCheck 1 Measuring Bar Carrying Case	461.419.000.000
ForceCheck 2 Measuring Bar Carrying Case	461.420.000.000
ForceCheck 3 Measuring Bar Carrying Case	461.421.000.000

Preventive Maintenance Gauges

Dimensional Gauges, Balancing Masters, Coolant Supply Gauges, Center Height/Master Setting, Tool Changer Alignment Gauges, Machine Set-up Gauges. Also ask us about custom gauges and personalized solutions for your machine or machine tool.

Runout Test Arbors



Available for all major machine tapers, including CAT/DIN/BT Steep Taper, HSK, Capto, KM, Morse, and others.

Chuck Force Gauges

Measure chuck jaw clamping force at high speeds. Also available for other chuck measuring applications.

Drawbar Force Gauges

Measure tool clamping force to protect spindles and ensure machining accuracy.

Custom Machine Tool Gauges

Any gauge for any machine or machine tool.

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