

TAC offers tool changer grippers for all tool holder types, with common sizes available from stock. We offer customization for specific needs (tool ID chip compatibility, special orientations, and other machine design requirements).



## Standard-Duty Tool Changer Grippers (250.210)

Standard duty grippers are injection molded or machined from specially formulated high-strength fiber reinforced plastics. HSK40 and HSK63 grippers are available from stock for quick delivery.

Description	Height	Part Number
Tool Changer Gripper for HSK-A/E/F 63 and SK 40 (Low Profile)	25mm	<a href="#">250.209.163.000</a>
Tool Changer Gripper for HSK-A/E/F 63 and SK 40 (High Profile)	29mm	<a href="#">250.210.163.000</a>
Tool Changer Gripper for HSK-A/E/F 40		<a href="#">250.211.140.000</a>
16 mm Orientation Key (For grippers 250.210.163.000 and 250.209.163.000)		<a href="#">250.220.163.016</a>
18 mm Orientation Key (For grippers 250.210.163.000 and 250.209.163.000)		<a href="#">250.220.163.018</a>



## Standard-Duty Spring Steel Grippers (250.220)

Standard duty spring steel grippers offer higher holding capacity and strength combined with a lower-cost design. Flexibility is maintained using a specialized spring steel and heat treat process. Grippers can be customized to meet specific mounting patterns...

Taper	Part Number
Tool Changer Gripper for HSK-A/E/F/T 40	<a href="#">250.314.140.000</a>
Tool Changer Gripper for HSK-A/E/F/T 63	<a href="#">250.314.163.000</a>
Tool Changer Gripper for HSK-A/E/F/T 80	<a href="#">250.314.180.000</a>
Tool Changer Gripper for HSK-A/E/F/T 100	<a href="#">250.314.190.000</a>
Tool Changer Gripper for HSK-A/E/F/T 100	<a href="#">250.314.190.000</a>
Tool Changer Gripper for Steep Taper 40 (DIN)	<a href="#">250.314.840.000</a>
Tool Changer Gripper for Steep Taper 50 (DIN)	<a href="#">250.314.850.000</a>
Tool Changer Gripper for Steep Taper 50 (CAT/ANSI)	<a href="#">250.314.950.000</a>

Weight capacities can vary for a particular application and depends on gripper orientation, tool length, and start/stop acceleration/deceleration velocities. Contact our engineering department with the specifics of your application. Tool orientation keys are available for all grippers.