



All dimensions shown in inches.

Taper	ϕA gage dia.	B ± 0.005	C ± 0.010	D min.	ϕE $+0.015 / -0.000$	Thread UNC-28	ϕG ± 0.010	ϕH ± 0.002	ϕM ± 0.005	ϕS ± 0.010	ϕT min. flat
30	1.250	1.875	0.188	1.00	0.516	0.500-13	1.531	1.812	1.250	0.590	0.650
40	1.750	2.687	0.188	1.12	0.641	0.625-11	2.219	2.500	1.750	0.720	0.860
45	2.250	3.250	0.188	1.50	0.766	0.750-10	2.969	3.250	2.250	0.850	1.090
50	2.750	4.000	0.250	1.75	1.031	1.000-8	3.594	3.875	2.750	1.125	1.380
60	4.250	6.375	0.312	2.25	1.281	1.250-7	5.219	5.500	4.250	1.375	2.040

Accuracy of dimensions not guaranteed — for reference only.
Unspecified tolerances are per ASME B5.50.