



### Use

For holding shank tools with inclined clamping surface (2 degrees), DIN 1835 type E and DIN 6535 type HE.

### Design

Permissible concentricity deviation of hollow taper shank to location hole  $d_1 = 0.003$  mm (measured at  $3 \times D$  cantilever length). Chucks are fine balanced according to ISO 1940-1 G 6.3 at 12,000 rpm.

### Standard Specification

Clamping screw and adjusting screw included. From location hole  $d_1 = 25$  mm 2 clamping screws are included.

### Note

For an increased machining accuracy the bore tolerance is much reduced compared to DIN 1835. Bored through adjusting screw for coolant. Other designs and sizes are available on request.

Available for HSK-A 40, 50, 63, 80, 100