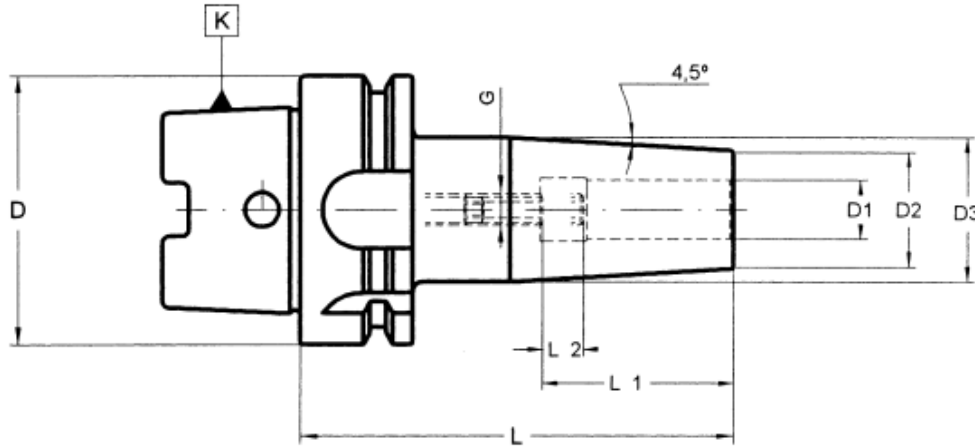


For carbide, Cermet and HSS tool shanks with tolerance h6 (DIN 69882-8 Form G)

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- Maximum circular deviation between K and D1 ≤ 0.003 mm.
- For $d1 = 6$, tool shank tolerance h6.
- For $d1 < 6$, tool shank tolerance h4.
- For carbide, Cermet and HSS tool shanks with tolerance h6.
- For HSK 32, 40, 50, and 63 balanced according to ISO 1940-1 to 25,000 rpm G 2.5.
- HSK 80 and 100 balanced to 15,000 rpm G 2.5.
- We have latest methods for dynamic balancing up to 50,000 rpm.
- With built-in bored through stop screw.
- Other sizes and profiles on request.
- Coolant tube to be ordered separately.

Taper (D)	Length (L)	D1	Part Number
HSK-A 32	60	3	681.01214121103
HSK-A 32	60	4	681.01214121104
HSK-A 32	60	5	681.01214121105
HSK-A 32	70	6	681.01214121106
HSK-A 32	70	8	681.01214121108
HSK-A 32	75	10	681.01214121110
HSK-A 32	80	12	681.01214121112
HSK-A 40	80	6	681.01214121206
HSK-A 40	80	8	681.01214121208
HSK-A 40	85	10	681.01214121210
HSK-A 40	90	12	681.01214121212
HSK-A 40	90	14	681.01214121214
HSK-A 40	90	16	681.01214121216
HSK-A 50	85	6	681.01214121306
HSK-A 50	85	8	681.01214121308
HSK-A 50	90	10	681.01214121310
HSK-A 50	90	12	681.01214121312
HSK-A 50	90	14	681.01214121314
HSK-A 50	95	16	681.01214121316
HSK-A 50	95	18	681.01214121318
HSK-A 50	100	20	681.01214121320
HSK-A 63	80	3	681.01214121403

For carbide, Cermet and HSS tool shanks with tolerance h6 (DIN 69882-8 Form G)

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Taper (D)	Length (L)	D1	Part Number
HSK-A 63	80	4	681.01214121404
HSK-A 63	80	5	681.01214121405
HSK-A 63	80	6	681.01214121406
HSK-A 63	80	8	681.01214121408
HSK-A 63	85	10	681.01214121410
HSK-A 63	90	12	681.01214121412
HSK-A 63	90	14	681.01214121414
HSK-A 63	95	16	681.01214121416
HSK-A 63	95	18	681.01214121418
HSK-A 63	100	20	681.01214121420
HSK-A 63	115	25	681.01214121425
HSK-A 63	120	32	681.01214121432
HSK-A 80	85	6	681.01214121506
HSK-A 80	85	8	681.01214121508
HSK-A 80	90	10	681.01214121510
HSK-A 80	95	12	681.01214121512
HSK-A 80	95	14	681.01214121514
HSK-A 80	100	16	681.01214121516
HSK-A 80	100	18	681.01214121518
HSK-A 80	105	20	681.01214121520
HSK-A 80	115	25	681.01214121525
HSK-A 80	120	32	681.01214121532
HSK-A 100	85	6	681.01214121606
HSK-A 100	85	8	681.01214121608
HSK-A 100	90	10	681.01214121610
HSK-A 100	95	12	681.01214121612
HSK-A 100	95	14	681.01214121614
HSK-A 100	100	16	681.01214121616
HSK-A 100	100	18	681.01214121618
HSK-A 100	105	20	681.01214121620
HSK-A 100	115	25	681.01214121625
HSK-A 100	120	32	681.01214121632
HSK-A 40	120	3	681.01214122203
HSK-A 40	120	4	681.01214122204
HSK-A 40	120	5	681.01214122205
HSK-A 40	120	6	681.01214122206
HSK-A 40	120	8	681.01214122208
HSK-A 40	120	10	681.01214122210
HSK-A 40	120	12	681.01214122212
HSK-A 50	120	3	681.01214122303
HSK-A 50	120	4	681.01214122304
HSK-A 50	120	5	681.01214122305
HSK-A 50	120	6	681.01214122306
HSK-A 50	120	8	681.01214122308

For carbide, Cermet and HSS tool shanks with tolerance h6 (DIN 69882-8 Form G)

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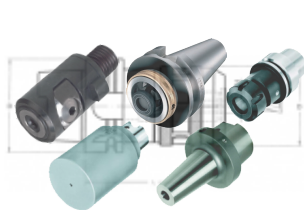
Taper (D)	Length (L)	D1	Part Number
HSK-A 50	120	10	681.01214122310
HSK-A 50	120	12	681.01214122312
HSK-A 63	120	3	681.01214122403
HSK-A 63	120	4	681.01214122404
HSK-A 63	120	5	681.01214122405
HSK-A 63	120	6	681.01214122406
HSK-A 63	120	8	681.01214122408
HSK-A 63	120	10	681.01214122410
HSK-A 63	120	12	681.01214122412
HSK-A 63	120	14	681.01214122414
HSK-A 63	120	16	681.01214122416
HSK-A 63	160	6	681.01214123406
HSK-A 63	160	8	681.01214123408
HSK-A 63	160	10	681.01214123410
HSK-A 63	160	12	681.01214123412
HSK-A 63	160	14	681.01214123414
HSK-A 63	160	16	681.01214123416
HSK-A 100	200	6	681.01214124606
HSK-A 100	200	8	681.01214124608
HSK-A 100	200	10	681.01214124610
HSK-A 100	200	12	681.01214124612
HSK-A 100	200	14	681.01214124614
HSK-A 100	200	16	681.01214124616
HSK-A 100	200	18	681.01214124618
HSK-A 100	200	20	681.01214124620
HSK-A 100	200	25	681.01214124625
HSK-A 100	200	32	681.01214124632

Available for HSK-A 40, 50, 63, 80, 100. Other sizes and profiles on request.

TAC Rockford Product Line

Machine Tool Gauges, Tool Changer Alignment, Runout Test Arbors, Workholding Systems, Tool Holders, Adapters and Extensions, Tool Holder Blanks, Machine Tool Accessories, Coolant Tubes and Gauges, Heat Shrink Systems, Rapid Prototyping

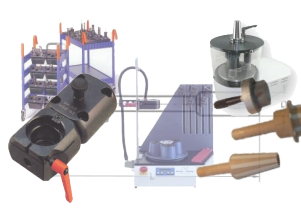
Tool Holders



Gauges



Accessories



Rapid Prototyping

