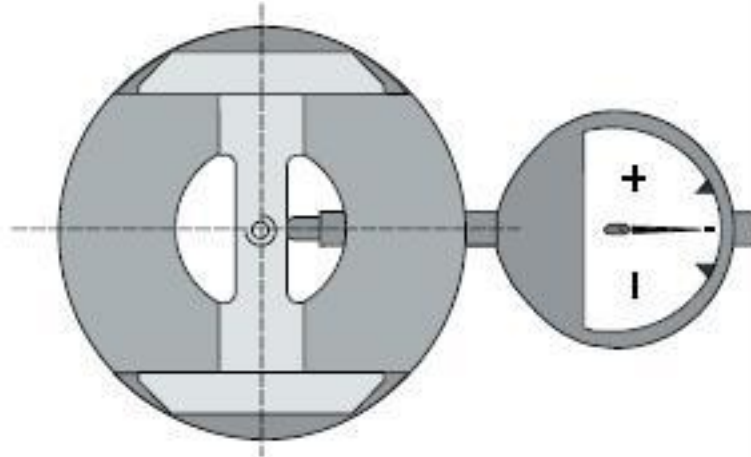


Measures the size and radius of HSK tool holder drive keys

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Uncontrolled Document



Complete set with case includes measuring ring with dial indicator, measuring gauge for lower deviation, measuring gauge for upper deviation, mean deviation and setting gauge for dial indicator.

Function

The setting gauge is placed into the gauge ring, and the dial indicator is set to zero. The measuring gauge 1 (second gauge pictured) is then used to measure the lower deviation of the drive key, and the measuring gauge 2 (third gauge) for upper deviation.

Taper	Part Number
HSK-A/C 32	410.240.132.000
HSK-A/C 40	410.240.140.000
HSK-A/C 50	410.240.150.000
HSK-A/C 63	410.240.163.000
HSK-A/C 80	410.240.180.000
HSK-A/C 100	410.240.190.000
HSK-A/C 125	410.240.192.000
HSK-A/C 160	410.240.196.000



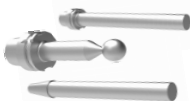
HSK Tool Holder Drive Key Gauge Manual (410.240M)

Measuring gauge for HSK tool holder taper drive key slots according to ISO 12164-1 (comparison measurement). Download or print PDF data sheet for complete instructions.

Preventive Maintenance Gauges

Dimensional Gauges, Balancing Masters, Coolant Supply Gauges, Center Height/Master Setting, Tool Changer Alignment Gauges, Machine Set-up Gauges. Also ask us about custom gauges and personalized solutions for your machine or machine tool.

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Measure chuck jaw clamping force at high speeds. Also available for other chuck measuring applications.

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Measure tool clamping force to protect spindles and ensure machining accuracy.

Custom Machine Tool Gauges

Any gauge for any machine or machine tool.

