

We supply spring band steel either as pre-cut blanks or in coils with thickness values of 0.1 to 3.0 mm and widths of 2.0· 120 mm. Available materials: 1.4310, 1.4301, C 75 S, C 100 S, CuSn6, CuZn37 as well as CuBe2

The following dimensions and materials are always on stock (respectively in 1000 mm lengths).

A (soft): 600 N/mm<sup>2</sup>

B (hard): 1600· 1800 N/mm<sup>2</sup>

C (rustproof): 1500· 1700 N/mm<sup>2</sup>

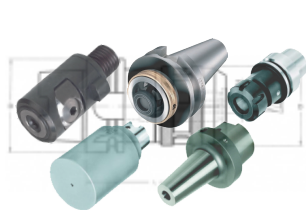
Material A (soft) is to be hardened as follows:

- 1.) 5-minutes annealing at 820°C.
- 2.) Quenching in oil.
- 3.) 1-hour tempering at 400°C for RC 48 or a hardness of 1630 N/mm<sup>2</sup>.
- 4.) Air cooling.

### TAC Rockford Product Line

Machine Tool Gauges, Tool Changer Alignment, Runout Test Arbors, Workholding Systems, Tool Holders, Adapters and Extensions, Tool Holder Blanks, Machine Tool Accessories, Coolant Tubes and Gauges, Heat Shrink Systems, Rapid Prototyping

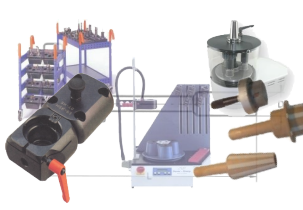
#### Tool Holders



#### Gauges



#### Accessories



#### Rapid Prototyping

